

# PERMA-CAL INDUSTRIES, INC.



# **PROCESS GAUGES**

GEARLESS, DIRECT DRIVE PRESSURE GAUGES

Designed to perform on any application

# **ADVANTAGES**

#### **ONE MOVING PART**

**Unmatched vibration, pulsation and shock performance.**No linkages, springs, gears, or liquid fill to wear, break or leak.

#### OOPS! PROOF

**Proof pressure (over-pressure) of 150% F.S. exceeds industry standards.** Survives the day to day beatings of an unpredictable industrial environment.

#### **TEMPERATURE HERO**

Trusted in extremes from -65°F up to 600°F media.

Accuracy is 25% less affected by temp fluctuations.

Inconel Element = Low Coefficient of Thermal Expansion

#### **AEROSPACE QUALITY | MILITARY TRUSTED**

Direct Drive is demanded on critical applications.

The same military grade Direct Drive technology used in our Aerospace and Military designs is used in our industrial gauges for commercial applications.

#### MINI-SEAL COMPATIBILITY

Requires 85% less fill fluid than the competition. Accuracy is 50% less affected by temps above 68°F.

Low volume design enables performance on mini-diaphragm seals providing performance advantages and cost savings.

**Lifetime** Limited Warranty

# **ACCURACY** (Ref. @ 68°F, ±2°F) ±0.5% F.S. at M.S. / ±1.0% F.S. ±0.5% F.S. (Grade 2A)

#### **RANGE AVAILABILITY**

Vacuum – 15,000 psi (or equivalent) Single Scale, Dual Scale, Vacuum and Compound psi, bar, kPa, MPa, kg/cm², inHg, mmHg

#### DIAL

Stainless Steel, Powder Coated Finish Standard: White with Black Markings Ray Series: Neon Yellow, Black Markings, Red Pointer

**POINTER** 

#### **WINDOW**

Acrylic Anodized Aluminum Tempered Glass Zero-adjustable







#### CONNECTION

316 SS or Monel ¼ or ½ NPT (other options available) Welded Mini-Diaphragm Seal

#### **WETTED PARTS**

Inconel X-750 300-series SS Silver Braze (nickel available)

#### **BURST PRESSURE**

500% F.S. pressure or 25,000 psi

#### **PROOF PRESSURE**

150% F.S. for gauges  $\leq$  5,000 psi 125% F.S. for gauges  $\geq$  5,000 psi

### **ABS PLASTIC**

#### **COLORS**

Black, Blue, Green, Red, White, Yellow (availability varies by size)

# OPERATING TEMPERATURE

**Process:** -65°F to 250°F **Ambient:** -65°F to 190°F



2.5", 4.5", 6", 8.5" Front Flange



2.5", 4.5", 6" No Flange



2.5", 4.5", 6" Rear Flange



3.5", 4.5" Turret

## **METAL**

## **MILITARY GRADE**

**HIGH TEMP** 

High performance cases providing extreme temperature, chemical and shock resistance.



2.5" No Flange Aluminum



4.5" No Flange SS Case, Alum. Ring



4.5" No Flange Stainless Steel



3.5", 4.5", 8.5" Rear Flange Aluminum/Skydrol



4.5" Turret Glass-Filled Nylon

#### **COLORS**

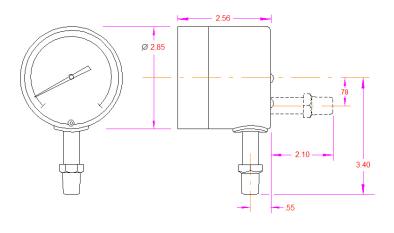
**SS and Aluminum:** Powder Coated Finish (specify color) **Skydrol:** Purple Anodized Ring, Unpainted Case **Glass-Filled Nylon:** Available in yellow only

#### **OPERATING TEMPERATURE**

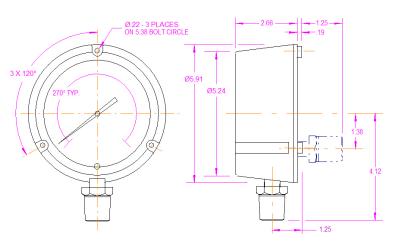
**Process:** -65°F to 600°F **Ambient:** -65°F to 400°F

CALIBRATION CERTIFICATE AVAILABLE.

#### **DIMENSIONAL SPECS** (common sizes)



2.5" No Flange Aluminum



4.5" Turret